

## Reconditioning Process:

1. All frames are visually inspected for bent or broken parts (any bent/broken parts are repaired/replaced so that operating features function properly)
2. Frames are completely disassembled
3. Frames are cleaned. All stickers and/or decals are removed, if necessary
4. Frames, arm rails and pans (if applicable) are sanded completely in a separate room
5. Frames and parts are then cleaned again to remove any dust or dirt
6. Frames, arm rails and pans are painted in a professional paint booth. They are baked dry and then left to dry for 24 hours
7. Frames are then reassembled to include the following NEW parts, if necessary:
  - OEM Casters
  - Plastic wheel covers and arm rail plastics
  - Head/footboards with your choice of inserts in each, when applicable
  - Labels and/or decals
  - Motor capacitors and couplers are replaced
8. Circuit boards are tested and repaired with 1 year replacement warranty
9. A final inspection of the products operating features are rechecked and electrical safety tested to ensure the product is performing to manufacturer's standards
10. Products are shipped wrapped in protective plastic; Blanket wrapped and can be positioned in custom stands for stability. Head/footboards are shipped unattached to the frames