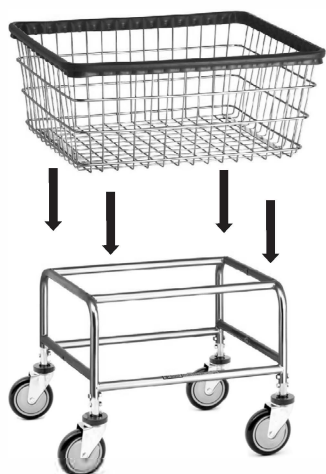


- AL-51310
- AL-51311
- AL-55156
- AL-55154
- AL-55155

ASSEMBLY INSTRUCTIONS

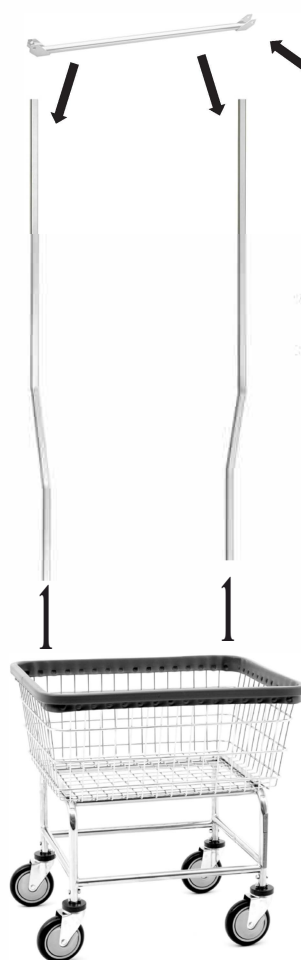
PLEASE MAKE SURE ALL NUTS AND BOLTS ARE SECURE BEFORE PLACING CART INTO SERVICE.



1

Basket & Base/Caster Assembly

- 1 Place basket on top of base/casters and Align holes on basket with holes on base
- 2 Insert 1.5" bolts through basket and base Holes
- 3 Secure with 0.25" nylon lock nuts
- 4 If a pole rack is to be installed, tighten bolts securely
- 5 If a pole rack is to be installed, only finger tighten the basket to base/casters and proceed to step 3
- 4 Tighten all bolts securely



Double Pole Rack Assembly

- 1 Place long rack tubes (2) through inside of basket
- 2 Insert long hex head bolts (4) through long rack tubes (2) and cart secure with nuts (4)
- 3 Attach crossbar to long rack poles by inserting short hex head bolts through crossbar and long rack tube's holes, secure w/ nuts (2)
- 4 Tighten all bolts securely





2

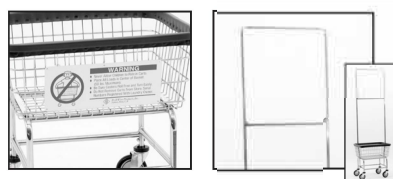
Single Pole Rack Assembly

- 1 Place long rack tube through inside of basket
 - 2 Insert long hex head bolts (2) through long rack tube and cart secure with nuts (2)
 - 3 Attach arm to long rack tube by inserting short hex head bolt through arm and long rack tube, secure with nut
- *Be sure arm faces toward center of basket**

PARTS INCLUDED for some STANDARD CARTS & RACKS

1	 x1 basket	x 4 0.5" bolts
	 x1 tubular steel base w/ casters	x 4 0.5" nylon lock nuts
2	x2 double chrome tubes	x1 single chrome tube
	x1 crossbar	x1 pendant arm
	x4 bolts	x2 bolts
	x4 nuts	x2 nuts

ACCESSORIES AVAILABLE (Call!)



TOOLS REQUIRED

