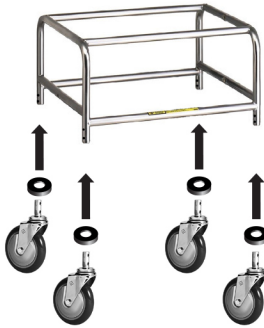


- AL-51303 • AL-55152
- AL-51304 • AL-55153

ASSEMBLY INSTRUCTIONS

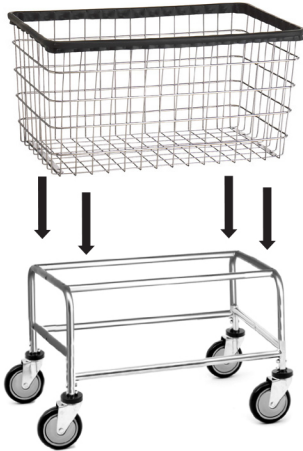
PLEASE MAKE SURE ALL NUTS AND BOLTS ARE SECURE BEFORE PLACING CART INTO SERVICE.



1

Caster & Base Assembly

- 1 Place raceway guards (4) onto each caster
- 2 Insert casters (4) into the base legs
- 3 Insert 1 1/2" bolts through caster & base hole
- 4 Secure with 1/2" nylon lock nuts



2

Basket & Base/Caster Assembly

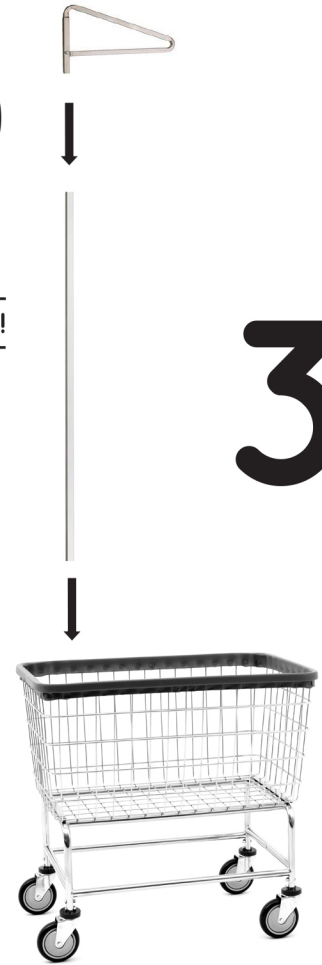
- 1 Place basket on top of base/casters and Align holes on basket with holes on base
- 2 Insert 1 1/2" bolts through basket and base Holes
- 3 Secure with 1/2" nylon lock nuts
- 4 If no pole rack is to be installed, tighten bolts securely
- 5 If a pole rack is to be installed, only finger tighten the basket to base/casters and proceed to step 3
- 4 Tighten all bolts securely



IMPORTANT!

Double Pole Rack Assembly

- 1 Place long rack tubes (2) through inside of basket
- 2 Insert long hex head bolts (4) through long rack tubes (2) and cart secure with nuts (4)
- 3 Attach crossbar to long rack poles by inserting short hex head bolts through crossbar and long rack tube's holes, secure w/ nuts (2)
- 4 Tighten all bolts securely



3

Single Pole Rack Assembly

- 1 Place long rack tube through inside of basket
 - 2 Insert long hex head bolts (2) through long rack tube and cart secure with nuts (2)
 - 3 Attach arm to long rack tube by inserting short hex head bolt through arm and long rack tube, secure with nut
- *Be sure arm faces toward center of basket*

PARTS INCLUDED for SOME CARTS AND RACKS

- | | | |
|--|--|--|
| <p>1</p> <ul style="list-style-type: none"> x8 11/8" bolts x4 11/2" bolts x4 raceway guards x4 5" casters | <p>2</p> <ul style="list-style-type: none"> x12 1/4" nylon lock nuts x1 200 series basket | <p>3</p> <ul style="list-style-type: none"> x2 double chrome tubes x1 crossbar x4 bolts x4 nuts |
| <ul style="list-style-type: none"> x1 single chrome tube x1 pendant arm x2 bolts x2 nuts | | |

ACCESSORIES AVAILABLE (CALL!)



TOOLS REQUIRED

